		CALTH AND HUMAN SERVICES	
Detroit, MI	lace, Suite 5900	DATE(S) OF INSPECTION 11/16/2015-12/4/20 FEI NUMBER 1000306306	15*
	DUAL TO WHOM REPORT ISSUED		
and the second second second	ngrazzi , Director of Pharma	су	
FIRM NAME		STREET ADDRESS	
Inc.	ixture Pharmacy Services,	37497 Schoolcraft Rd	
CITY, STATE, ZIP CODE, CO Livonia, MI		TYPE ESTABLISHMENT INSPECTED Producer of Sterile Drugs	
observations, and d observation, or hav action with the FD.	o not represent a final Agency determination r e implemented, or plan to implement, correcti	e(s) during the inspection of your facility. They are regarding your compliance. If you have an objection ve action in response to an observation, you may do built this information to FDA at the address above above.	on regarding an liscuss the objection or
OBSERVATI Procedures des		contamination of drug products purpor	ting to be sterile
 i. Several ins from the I ISO 5 work one side wi aseptic prod decontamin ii. Operators v and deliber materials to (b) (4) iii. Exposure to critical surf sanitized se during fillin workstation 	tances were observed where non-stances were observed where non-stances (b) (4) estation(b) (4) was observed to spect the sterile (b) (4) cessing of a TPN product. The back thated in any way. working in the ISO 5 areas on 11/1 ate, movements when performing (b) (4) of the (b) (4) of first air from the HEPA filters in faces. For example, on 11/17/15 and ptum of a raw material bottle imm and of a TPN bag in ISO 5 workstati (b) (4), an operator was observed to the ISO 5 area after the septum had	k and underside of the bottle were not 7/15 were observed to exhibit quick, r critical operations such as aseptic com g aseptic filling of TPN products in IS the ISO 5 workstations is not always r operator's gloved hands were directly ediately prior to (b) (4) for (0) (4). Additionally on this same day o place raw material bottles underneat	ator working in le on the top and ork area during sanitized or ather than slow nections of raw O 5 workstations maintained for v above the in ISO 5
SEE REVERSE OF THIS PAGE	EMPLOYEE(S) SIGNATURE Sarah M Meng, Investigator PREVIOUS EDITION OBSOLETE	SPECTIONAL OBSERVATIONS	DATE ISSUED 12/4/2015 PAGE 1 OF 4 PAGES

	DEPARTMENT OF H	EALTH AND HUMA DRUG ADMINISTRATIO			
Detroit, MI	PHONE NUMBER Place, Suite 5900		DATE(S) OF INSPECTION 11/16/2015-12/4/2 FEI NUMBER 1000306306	015*	
NAME AND TITLE OF INDIVID	DUAL TO WHOM REPORT ISSUED				
	ngrazzi , Director of Pharma				
FIRM NAME	ixture Pharmacy Services,	STREET ADDRESS	polcraft Rd		
Inc.		5/45/ 301			
CITY, STATE, ZIP CODE, COL Livonia, MI		TYPE ESTABLISHMENT	HMENTINSPECTED er of Sterile Drugs		
workstation (b) (4) OBSERVATI Clothing of per perform. Specifically, Gowning of op method of gow are initially ste This observation (CAPS Rx num OBSERVATION	erators performing aseptic operating ning leaves facial skin exposed ar rile are hung in the ISO 8 gowning on applies to all injectable drug pro- aber (b) (4), (b) (6)) processed in	of drug product ions in the ISO f round the eyes as g room after use oducts made at t n ISO 5 worksta	s is not appropriate f o areas is inadequate i and forehead. Addition and (b) (4) his facility, for examp tion(b) (4) on 11/11/	for for the duties they n that the current hally, gowns that ole, TPN bag 2015.	
	roduce aseptic conditions.				
Specifically,					
current clean (b) (4)	provided to support that the disin ing practices. (b) (4) st 3, <i>Cleaning Procedure</i> , describes	ates to (b) (4)	-	However,	
GEE REVERSE OF THIS PAGE	EMPLOYEE(S)SIGNATURE Sarah M Meng, Investigator		× SMU	DATE ISSUED 12/4/2015	
ORM FDA 483 (09/08)		NSPECTIONAL OBS	ERVATIONS	PAGE 2 OF 4 PAGES	

		LTH AND HUMAN SERV	ICES		
DISTRICT ADDRESS AND PH	HONE NUMBER DATE(S) OF I				
Detroit, MI			5/2015-12/4/201	5*	
	00 Fax: (313)393-8139	10003	306306		
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	JAL TO WHOM REPORT ISSUED				
Glenn J. Pan	grazzi , Director of Pharmac	STREET ADDRESS			
a second a second	xture Pharmacy Services,	37497 Schooler	aft Rd		
Inc.	xture Fhankacy Services, 57457 Schoolclaft Rd				
CITY, STATE, ZIP CODE, COU					
Livonia, MI	48150-1007	Producer of St			
 ii. The ISO 5 area contains threaded bolts and hinges that do not appear to be easily cleanable and may harbor contamination. Currently, the walls and ceiling of the ISO 5 areas are cleaned with (a) (4) (b) (4) (b) (4) (cleaning is adequate for these hard to clean surfaces. This observation applies to all injectable drug products made at this facility, for example, TPN bag (CAPS Rx number (b) (4), (b) (6) processed in ISO 5 workstation (b) (4) on 11/11/2015. OBSERVATION 4 Aseptic processing areas are deficient regarding the system for monitoring environmental conditions. Specifically, Environmental monitoring (EM) performed at your facility is inadequate in that such is not performed during every drug processing shift in the critical areas. Currently, sterile drug processing occurs (b) (4) (b) (4) (b) (4) (clean (b) (4) (clean (c					
SEE REVERSE OF THIS PAGE	empLoyee(s) SIGNATURE Sarah M Meng, Investigator		×SMM	DATE ISSUED	
FORM FDA 483 (09/08)	PREVIOUS EDITION OBSOLETE INS	SPECTIONAL OBSERVAT	TONS	PAGE 3 OF 4 PAGES	

	DEPARTMENT OF HE FOOD AND D	ALTH AND HUM		
DISTRICT ADDRESS AND PH	PHONE NUMBER		DATE(S) OF INSPECTION	
Detroit, MI	Place, Suite 5900		11/16/2015-12/4/2015*	_
	11 48207 8100 Fax:(313)393-8139		1000306306	
	UAL TO WHOM REPORT ISSUED			
Glenn J. Par	ngrazzi , Director of Pharma	C Y STREET ADDRESS	1	
			choolcraft Rd	
Inc.				
CITY, STATE, ZIP CODE, COU		TYPE ESTABLISHM		
LIVONIA, MI	48150-1007	FIGUCEI	of Sterile brugs	
Livonia, MI 48150-1007 Producer of Sterile Drugs The operations relating to the processing of penicillin are not performed in facilities separate from those used for other drug products for human use. Specifically, Adequate segregation of personnel and materials relating to beta-lactam drug products from other human injectable drug products is not performed. Processing of beta-lactam drug products occurs in the b) (4) SOP 4000196 requires (b) (4) however, no documentation of decontamination and/or cleaning was provided for examples reviewed including: piperacillin/tazobactam 4.5g/100ml (CAPS Rs(b) (4), (b) (6)), made on 9/18/15 ampicillin 2gm/100ml NS (MB) (CAPS Rs(b) (4), (b) (6)), made on 9/19/15 THIS IS A REPEAT OBSERVATION *DATES OF INSPECTION 11/16/2015(Mon),11/17/2015(Tue),11/18/2015(Wed),11/19/2015(Thu),12/04/2015(Fri)				
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