



December 29, 2021

Thai Rubber Gloves Co., Ltd
% Manoj Zacharias
Consultant
Liberty Management Group Ltd.
75 Executive Dr. STE 114,
Aurora, Illinois 60504, USA

Re: K213073

Trade/Device Name: Latex Examination Powder Free Gloves
Regulation Number: 21 CFR 880.6250
Regulation Name: Latex Examination Powder Free Gloves
Regulatory Class: Class I, reserved
Product Code: LYY
Dated: November 30, 2021
Received: November 30, 2021

Dear Manoj Zacharias:

We have reviewed your Section 510(k) premarket notification of intent to market the device referenced above and have determined the device is substantially equivalent (for the indications for use stated in the enclosure) to legally marketed predicate devices marketed in interstate commerce prior to May 28, 1976, the enactment date of the Medical Device Amendments, or to devices that have been reclassified in accordance with the provisions of the Federal Food, Drug, and Cosmetic Act (Act) that do not require approval of a premarket approval application (PMA). You may, therefore, market the device, subject to the general controls provisions of the Act. Although this letter refers to your product as a device, please be aware that some cleared products may instead be combination products. The 510(k) Premarket Notification Database located at <https://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfpmn/pmnmn.cfm> identifies combination product submissions. The general controls provisions of the Act include requirements for annual registration, listing of devices, good manufacturing practice, labeling, and prohibitions against misbranding and adulteration. Please note: CDRH does not evaluate information related to contract liability warranties. We remind you, however, that device labeling must be truthful and not misleading.

If your device is classified (see above) into either class II (Special Controls) or class III (PMA), it may be subject to additional controls. Existing major regulations affecting your device can be found in the Code of Federal Regulations, Title 21, Parts 800 to 898. In addition, FDA may publish further announcements concerning your device in the Federal Register.

Please be advised that FDA's issuance of a substantial equivalence determination does not mean that FDA has made a determination that your device complies with other requirements of the Act or any Federal statutes and regulations administered by other Federal agencies. You must comply with all the Act's requirements, including, but not limited to: registration and listing (21 CFR Part 807); labeling (21 CFR Part 801); medical device reporting (reporting of medical device-related adverse events) (21 CFR 803) for devices or postmarketing safety reporting (21 CFR 4, Subpart B) for combination products (see <https://www.fda.gov/combination-products/guidance-regulatory-information/postmarketing-safety-reporting-combination-products>); good manufacturing practice requirements as set forth in the quality systems (QS) regulation (21 CFR Part 820) for devices or current good manufacturing practices (21 CFR 4, Subpart A) for combination products; and, if applicable, the electronic product radiation control provisions (Sections 531-542 of the Act); 21 CFR 1000-1050.

Also, please note the regulation entitled, "Misbranding by reference to premarket notification" (21 CFR Part 807.97). For questions regarding the reporting of adverse events under the MDR regulation (21 CFR Part 803), please go to <https://www.fda.gov/medical-devices/medical-device-safety/medical-device-reporting-mdr-how-report-medical-device-problems>.

For comprehensive regulatory information about medical devices and radiation-emitting products, including information about labeling regulations, please see Device Advice (<https://www.fda.gov/medical-devices/device-advice-comprehensive-regulatory-assistance>) and CDRH Learn (<https://www.fda.gov/training-and-continuing-education/cdrh-learn>). Additionally, you may contact the Division of Industry and Consumer Education (DICE) to ask a question about a specific regulatory topic. See the DICE website (<https://www.fda.gov/medical-devices/device-advice-comprehensive-regulatory-assistance/contact-us-division-industry-and-consumer-education-dice>) for more information or contact DICE by email (DICE@fda.hhs.gov) or phone (1-800-638-2041 or 301-796-7100).

Sincerely,

For Clarence Murray III, Ph.D.
Assistant Director
DHT4B: Division of Infection Control
and Plastic Surgery Devices
OHT4: Office of Surgical
and Infection Control Devices
Office of Product Evaluation and Quality
Center for Devices and Radiological Health

Enclosure

Indications for Use

510(k) Number (if known)
K213073

Device Name
Latex Examination Powder Free Gloves

Indications for Use (Describe)

Latex Examination Powder Free Gloves are disposable devices intended for medical purpose that is worn on the examiner's hand to prevent contamination between patient and examiner.

Type of Use (Select one or both, as applicable)

Prescription Use (Part 21 CFR 801 Subpart D)

Over-The-Counter Use (21 CFR 801 Subpart C)

CONTINUE ON A SEPARATE PAGE IF NEEDED.

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510(K) SUMMARY

K213073

AS REQUIRED BY: 21CFR§807.92

A. APPLICANT INFORMATION

510(K) Owner's Name	THAI RUBBER GLOVES CO., LTD.
Address	680 MOO 2 BANBUENG – KLAENG RD., NONGYAI CHONBURI 20190 THAILAND.
Phone	+66-2-1306356, +66-38-168613
Fax	+66-2-1306357
E-mail	chalongkwan@thaitex.com info@thairubbergloves.com
Contact Person	Miss Chalongkwan Wongsasuthikul
Designation	Managing Director
Contact Number	+66-2-1306356
Contact Email	chalongkwan@thaitex.com
Date Submitted	29 December 2021

B. DEVICE IDENTIFICATION

Name of the device	Latex Examination Powder Free Gloves
Product proprietary or trade name	Goody Gloves / Wincare / TBG Gloves
Common or usual name	Latex examination powder free gloves
Classification name	Latex Patient Examination Glove
Device Classification	Class-1
Product Code	LYY
Regulation Number	21 CFR 880.6250
Review Panel	General Hospital

C. PREDICATE DEVICE

Predicate Device	Hi-Care Thai Gloves Co. Ltd.
510(k) Number	K202377
Regulatory Class	Class 1
Product code	LYY

Reference Device	JR Engineering & Medical Technologies (M) SDN.BHD.
510(k) Number	K192329
Regulatory Class	Class 1
Product code	LYY

510(K) SUMMARY
AS REQUIRED BY: 21CFR§807.92(C)

D. DESCRIPTION OF THE DEVICE:

Latex Examination Powder Free Gloves are manufactured to meet all the current specifications listed under the ASTM Specification D3578-19, Standard Specification for Rubber Examination Gloves. They are made from Natural Rubber Latex. These gloves are Natural in color (No color added) and are powder free, non-sterile, ambidextrous and single use only.

Latex Examination Powder Free Gloves with sizes X-Small, Small, Medium, Large and X-Large are included in the submission.

E. INDICATIONS FOR USE OF THE DEVICE:

Latex Examination Powder Free Gloves are disposable devices intended for medical purpose that is worn on the examiner's hand to prevent contamination between patient and examiner.

F. SUMMARY OF THE TECHNOLOGICAL CHARACTERISTICS OF THE DEVICE COMPARED TO THE PREDICATE DEVICE

CHARACTERSTICS	STANDARDS	DEVICE PERFORMANCE			Comparison	
		PREDICATE	REFERENCE	SUBJECT		
510(k) Number	---	K202377	K192329	K213073		
Name of device	---	Palm Care Latex Examination Powder Free Gloves	Blue Latex Examination Powder Free Gloves	Latex Examination Powder Free Gloves	---	
Dimensions- Length	ASTM D3578-19	Length > 230 mm	Length > 230 mm	Length > 230 mm	Similar	
				Size		Average
				X-Small		245
				Small		244
				Medium		247
				Large		240
X-Large	247					
Dimensions- Width	ASTM D3578-19	Width Min 95+/- 10 mm (for medium size)	Width Min 95+/- 10 mm (for medium size)	Width 95+/-10 mm (for medium size)	Similar	
				Size		Average
				X-Small		77
				Small		80
				Medium		92
				Large		101
X-Large	110					

510(K) SUMMARY
AS REQUIRED BY: 21CFR§807.92(C)

CHARACTERISTICS	STANDARDS	DEVICE PERFORMANCE			Comparison	
		PREDICATE	REFERENCE	SUBJECT		
510(k) Number	---	K202377	K192329	K213073		
Physical Properties- Tensile Strength	ASTM D3578-19	<u>Before Ageing</u> Tensile Strength > 18 MPa	<u>Before Ageing</u> Tensile Strength > 18 MPa	<u>Before Ageing</u> Tensile Strength > 18 MPa		Similar
				Size	Actual value	
				X-Small	26.2	
				Small	25.0	
				Medium	24.0	
				Large	22.6	
		X-Large	24.2			
		<u>After Ageing</u> Tensile Strength > 14 MPa	<u>After Ageing</u> Tensile Strength > 14 MPa	<u>After Ageing</u> Tensile Strength > 14 MPa		Similar
				Size	Actual value	
				X-Small	24.1	
Small	24.1					
Medium	23.4					
Large	24.3					
X-Large	22.5					
Physical Properties- Ultimate Elongation	ASTM D3578-19	<u>Before Ageing</u> Ultimate Elongation > 650%	<u>Before Ageing</u> Ultimate Elongation > 650%	<u>Before Ageing</u> Ultimate Elongation > 650%		Similar
				Size	Actual value	
				X-Small	830	
				Small	790	
				Medium	810	
				Large	800	
		X-Large	800			
		<u>After Ageing</u> Ultimate Elongation >500%	<u>After Ageing</u> Ultimate Elongation >500%	<u>After Ageing</u> Ultimate Elongation > 500%		Similar
				Size	Actual value	
				X-Small	800	
Small	760					
Medium	830					
Large	810					
X-Large	780					

510(K) SUMMARY
AS REQUIRED BY: 21CFR§807.92(C)

CHARACTERISTICS	STANDARDS	DEVICE PERFORMANCE			Comparison		
		PREDICATE	REFERENCE	SUBJECT			
510(k) Number	---	K202377	K192329	K213073			
Thickness	ASTM D3578-19	Palm > 0.08 mm Finger > 0.08 mm	Palm > 0.08 mm Finger > 0.08 mm	Palm > 0.08 mm Finger > 0.08 mm	Similar		
				Size		Palm (Actual value)	Finger (Actual value)
				X-Small		0.115	0.125
				Small		0.115	0.128
				Medium		0.115	0.132
				Large		0.121	0.135
				X-Large		0.109	0.122
Powder Free Residue	ASTM D3578-19	≤2 mg/glove	≤2 mg/glove	≤2 mg/glove	Similar		
				Size		Actual value	
				X-Small		0.60	
				Small		0.80	
				Medium		1.46	
				Large		0.62	
Biocompatibility	Primary Skin Irritation-ISO 10993-10:2010(E)	Under the condition of study, not an irritant	Under the condition of study, not an irritant	Under the condition of study, not an irritant	Same		
	Dermal Sensitization-ISO 10993-10:2010(E)	Under the conditions of the study, not a sensitizer	Under the conditions of the study, not a sensitizer	Under the conditions of the study, not a sensitizer	Same		
	In vitro cytotoxicity ISO10993-5 :2009(E)	Under the conditions of the study, non-cytotoxic	Under the conditions of the study, cytotoxic which is to be expected as latex is the positive control for this test.	Under the conditions of the study, cytotoxic	Similar to reference device		
	Acute Systemic Toxicity Test ISO 10993-11:2017(E)	Under the conditions of study the device extracts do not pose a systemic toxicity concern	---	Under the conditions of study the device extracts did not reveal any systemic toxicity	Similar		

510(K) SUMMARY
AS REQUIRED BY: 21CFR§807.92(C)

CHARACTERSTICS	STANDARDS	DEVICE PERFORMANCE			Comparison
		PREDICATE	REFERENCE	SUBJECT	
510(k) Number	---	K202377	K192329	K213073	
Water Tight (1000 ml)	ASTM D5151-19 AQL-2.5	Passes	Passes	Passes	Similar
Indication for Use	---	Latex Examination Powder Free Gloves are disposable devices intended for medical purpose that are worn on the examiner's hand to prevent contamination between patient and examiner.	Blue Latex Examination Powder Free Gloves are disposable devices intended for medical purpose that are worn on the examiner's hand to prevent contamination between patient and examiner.	Latex Examination Powder Free Gloves are disposable devices intended for medical purpose that is worn on the examiner's hand to prevent contamination between patient and examiner.	Similar
Material	---	Natural Latex	Natural Latex	Natural Latex	Identical
Color	---	Natural (No color is added)	Blue	Natural color (No color is added)	Similar to predicate device
Size	ASTM D3578-19	X Small, Small, Medium, Large	Small, Medium, Large, X Large & XX Large	X-Small, Small, Medium, Large, X-Large	Similar (compared to predicate and reference devices)
Single Use	Medical Glove Guidance Manual- Labeling	Single Use	Single Use	Single Use	Same
Sterile/nonsterile	---	Nonsterile	Non sterile	Nonsterile	Similar
Powder/Powder free	---	Powder free	Powder free	Powder free	Same
Label and Labeling	FDA Label requirements	Meets FDA's label and labeling requirements	Meets FDA's label and labeling requirements	Meets FDA's label and labeling requirements	Same
Manufacturer(s)	---	Hi-Care Thai Gloves Co. Ltd.	JR Engineering & Medical Technologies (M) SDN.BHD.	THAI RUBBER GLOVES CO., LTD.	---

There are no significant differences between the products and are identical in terms of intended use, materials, design and manufacturing methods. Devices meet the ASTM standard D3578-19.

510(K) SUMMARY
AS REQUIRED BY: 21CFR§807.92(C)

**G.COMPARISON BASED ON AN ASSESSMENT OF NON-CLINICAL
PERFORMANCE DATA
BENCH TEST DATA**

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT
ASTM D3578-19 Standard Specification for Rubber Examination Gloves	To determine the length of the gloves	Min 230 mm for all sizes	X-Small : 245 mm Small : 244 mm Medium : 247 mm Large : 240 mm X-Large : 247 mm
ASTM D3578-19 Standard Specification for Rubber Examination Gloves	To determine the width of the gloves	X-Small : 70+/-10 mm Small : 80+/-10 mm Medium : 95+/-10 mm Large : 111+/-10 mm X Large : 120+/-10 mm	X-Small : 77 mm Small : 80 mm Medium : 92 mm Large : 101 mm X-Large : 110 mm

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT		
			Size	Palm	Finger
ASTM D3578-19 Standard Specification for Rubber Examination Gloves	To determine the thickness of the gloves	Palm 0.08 mm min for all sizes Finger 0.08 mm min for all sizes	X-Small Small Medium Large X Large	0.115 mm 0.115 mm 0.115 mm 0.121 mm 0.109 mm	0.125 mm 0.128 mm 0.132 mm 0.135 mm 0.122 mm
ASTM D3578-19 Standard Specification for Rubber Examination Gloves	To determine the physical properties- Tensile strength	Before Ageing Tensile Strength 18MPa Min for all sizes After Ageing Tensile Strength 14MPa Min for all sizes	Size X-Small Small Medium Large X Large	Before ageing 26.2 MPa 25.0 MPa 24.0 MPa 22.6 MPa 24.2 MPa	After ageing 24.1 MPa 24.1 MPa 23.4 MPa 24.3 MPa 22.5 MPa
	To determine the physical properties- Ultimate Elongation	Before Ageing Ultimate Elongation 650% Min for all sizes After Ageing Ultimate Elongation 500% Min for all sizes	Size X-Small Small Medium Large X Large	Before ageing 830% 790% 810% 800% 800%	After ageing 800% 760% 830% 810% 780%

510(K) SUMMARY
AS REQUIRED BY: 21CFR§807.92(C)

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT
ASTM D5151-19 Standard Test Method for Detection of Holes in Medical Gloves	To determine the holes in the gloves	AQL 2.5	Gloves Passes AQL 2.5
ASTM D6124-06 (Reapproved 2017) Standard Test Method for Residual Powder on Medical Gloves	To determine the residual powder in the gloves	≤ 2 mg/glove	X-Small : 0.60 mg/glove Small : 0.80 mg/glove Medium : 1.46 mg/glove Large : 0.62 mg/glove X-Large : 1.13 mg/glove
ASTM D5712-15 (Reapproved 2020) Standard Test Method for Analysis of Aqueous Extractable Protein in Latex, Natural Rubber, and Elastomeric Products Using the Modified Lowry Method	To determine the extractable protein in the gloves.	200 µg/ dm ² Max	Medium : 191.9 µg/ dm ²

BIOCOMPATIBILITY DATA

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT
ISO 10993-10:2010(E) Biological Evaluation Of Medical Devices - Part 10, Tests for Irritation and Skin Sensitization. Test done for irritation.	To evaluate the test item, for skin irritation test in New Zealand White rabbits.	Under the condition of study, not an irritant	Under the condition of study, not an irritant
ISO 10993 10:2010(E) Biological Evaluation of Medical Devices - Part 10, Tests for Irritation and Skin Sensitization. Test done for skin sensitization	To evaluate the test item, for the skin sensitization in Guinea pigs by maximization test.	Under the conditions of the study, not a sensitizer	Under the conditions of the study, not a sensitizer
ISO10993-5:2009(E) Biological Evaluation of Medical Devices - Part 5, Tests for In Vitro Cytotoxicity.	To evaluate the test item, for its ability to induce cytotoxicity using L-929 mouse fibroblast cells by Elution Method.	Under the conditions of the study, non-cytotoxic	Under the conditions of the study the device is “cytotoxic”
ISO 10993-11:2017(E) Biological Evaluation of Medical Devices - Part 11, Tests for Systemic Toxicity.	To evaluate the test item, for acute systemic toxicity in Swiss Albino Mice.	Under the conditions of study, the device extracts do not pose a systemic toxicity concern	Under the conditions of study, the device extracts did not reveal any systemic toxicity

510(K) SUMMARY

AS REQUIRED BY: 21CFR§807.92(C)

The performance test data of the non-clinical tests that support a determination of safety and equivalence is the same as mentioned above (ASTM Requirements).

The performance test data of the non-clinical tests meet following standards:

ASTM D3578-19 Standard Specification for Rubber Examination Gloves

ASTM D5151-19 Standard Test Method for Detection of Holes in Medical Gloves

ASTM D6124-06 (Reapproved 2017) Standard Test Method for Residual Powder on Medical Gloves

ASTM D5712-15 (Reapproved 2020) Standard Test Method for Analysis of Aqueous Extractable Protein in Latex, Natural Rubber, and Elastomeric Products Using the Modified Lowry Method

ISO 10993-10:2010 (E) Biological Evaluation of Medical Devices - Part 10, Tests for Irritation and Skin Sensitization.

ISO 10993-5:2009 (E) Biological Evaluation of Medical Devices - Part 5, Tests for In Vitro Cytotoxicity.

ISO 10993-11:2017 (E) Biological Evaluation of Medical Devices - Part 11, Tests for Systemic Toxicity.

H. COMPARISON BASED ON ASSESSMENT OF CLINICAL PERFORMANCE

DATA

Not applicable - Clinical data is not needed for gloves or for most devices cleared by the 510(k) process.

I. CONCLUSION

The conclusion drawn from the nonclinical tests demonstrates that the subject devices in 510(K) submission, Latex Examination Powder Free Gloves, are as safe, as effective, and performs as well as or better than the legally marketed predicate device K202377.