



January 20, 2022

Thai Rubber Gloves Co., Ltd.  
Manoj Zacharias  
Consultant  
Liberty Management Group Ltd.  
75 Executive Dr. STE 114,  
Aurora, Illinois 60504

Re: K213075

Trade/Device Name: Blue Nitrile Examination Gloves Powder Free  
Regulation Number: 21 CFR 880.6250  
Regulation Name: Non-Powdered Patient Examination Glove  
Regulatory Class: Class I, reserved  
Product Code: LZA  
Dated: December 20, 2021  
Received: December 20, 2021

Dear Manoj Zacharias:

We have reviewed your Section 510(k) premarket notification of intent to market the device referenced above and have determined the device is substantially equivalent (for the indications for use stated in the enclosure) to legally marketed predicate devices marketed in interstate commerce prior to May 28, 1976, the enactment date of the Medical Device Amendments, or to devices that have been reclassified in accordance with the provisions of the Federal Food, Drug, and Cosmetic Act (Act) that do not require approval of a premarket approval application (PMA). You may, therefore, market the device, subject to the general controls provisions of the Act. Although this letter refers to your product as a device, please be aware that some cleared products may instead be combination products. The 510(k) Premarket Notification Database located at <https://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfpmn/pmn.cfm> identifies combination product submissions. The general controls provisions of the Act include requirements for annual registration, listing of devices, good manufacturing practice, labeling, and prohibitions against misbranding and adulteration. Please note: CDRH does not evaluate information related to contract liability warranties. We remind you, however, that device labeling must be truthful and not misleading.

If your device is classified (see above) into either class II (Special Controls) or class III (PMA), it may be subject to additional controls. Existing major regulations affecting your device can be found in the Code of Federal Regulations, Title 21, Parts 800 to 898. In addition, FDA may publish further announcements concerning your device in the Federal Register.

Please be advised that FDA's issuance of a substantial equivalence determination does not mean that FDA has made a determination that your device complies with other requirements of the Act or any Federal

statutes and regulations administered by other Federal agencies. You must comply with all the Act's requirements, including, but not limited to: registration and listing (21 CFR Part 807); labeling (21 CFR Part 801); medical device reporting (reporting of medical device-related adverse events) (21 CFR 803) for devices or postmarketing safety reporting (21 CFR 4, Subpart B) for combination products (see <https://www.fda.gov/combination-products/guidance-regulatory-information/postmarketing-safety-reporting-combination-products>); good manufacturing practice requirements as set forth in the quality systems (QS) regulation (21 CFR Part 820) for devices or current good manufacturing practices (21 CFR 4, Subpart A) for combination products; and, if applicable, the electronic product radiation control provisions (Sections 531-542 of the Act); 21 CFR 1000-1050.

Also, please note the regulation entitled, "Misbranding by reference to premarket notification" (21 CFR Part 807.97). For questions regarding the reporting of adverse events under the MDR regulation (21 CFR Part 803), please go to <https://www.fda.gov/medical-devices/medical-device-safety/medical-device-reporting-mdr-how-report-medical-device-problems>.

For comprehensive regulatory information about medical devices and radiation-emitting products, including information about labeling regulations, please see Device Advice (<https://www.fda.gov/medical-devices/device-advice-comprehensive-regulatory-assistance>) and CDRH Learn (<https://www.fda.gov/training-and-continuing-education/cdrh-learn>). Additionally, you may contact the Division of Industry and Consumer Education (DICE) to ask a question about a specific regulatory topic. See the DICE website (<https://www.fda.gov/medical-devices/device-advice-comprehensive-regulatory-assistance/contact-us-division-industry-and-consumer-education-dice>) for more information or contact DICE by email ([DICE@fda.hhs.gov](mailto:DICE@fda.hhs.gov)) or phone (1-800-638-2041 or 301-796-7100).

Sincerely,

For Clarence W. Murray III, PhD  
Assistant Director  
DHT4B: Division of Infection Control  
and Plastic Surgery Devices  
OHT4: Office of Surgical  
and Infection Control Devices  
Office of Product Evaluation and Quality  
Center for Devices and Radiological Health

Enclosure

## Indications for Use

510(k) Number (if known)  
K213075

Device Name  
Blue Nitrile Examination Gloves Powder Free

### Indications for Use (Describe)

Blue Nitrile Examination Gloves Powder Free are disposable devices intended for medical purpose that is worn on the examiner's hand to prevent contamination between patient and examiner.

Type of Use (Select one or both, as applicable)

Prescription Use (Part 21 CFR 801 Subpart D)

Over-The-Counter Use (21 CFR 801 Subpart C)

### CONTINUE ON A SEPARATE PAGE IF NEEDED.

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# 510(K) SUMMARY

## K213075

AS REQUIRED BY: 21CFR§807.92(C)

### A. APPLICANT INFORMATION

510(K) Owner's Name	THAI RUBBER GLOVES CO., LTD.
Address	680 MOO 2 BANBUENG – KLAENG RD., NONGYAI CHONBURI 20190 THAILAND.
Phone	+66-2-1306356, +66-38-168613
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E-mail	<a href="mailto:chalongkwan@thaitex.com">chalongkwan@thaitex.com</a> <a href="mailto:info@thairubbergloves.com">info@thairubbergloves.com</a>
Contact Person	Miss Chalongkwan Wongsasuthikul
Designation	Managing Director
Contact Number	+66-2-1306356
Contact Email	<a href="mailto:chalongkwan@thaitex.com">chalongkwan@thaitex.com</a>
Date Submitted	13 September 2021

### B. DEVICE IDENTIFICATION

Name of the device	Blue Nitrile Examination Gloves Powder Free
Product proprietary or trade name	Goody Gloves / Wincare / TBG Gloves
Common or usual name	Blue Nitrile Examination Gloves Powder Free
Classification name	Polymer Patient Examination Glove
Device Classification	Class-1
Product Code	LZA
Regulation Number	21 CFR 880.6250
Review Panel	General Hospital

### C. PREDICATE DEVICE

<b>Predicate Device</b>	Hi-Care Thai Gloves Co. Ltd.
510(k) Number	K202384
Regulatory Class	Class 1
Product code	LZA

### D. DESCRIPTION OF THE DEVICE:

Blue Nitrile Examination Gloves Powder Free are equivalent to the Class I patient examination gloves bearing the product code LZA (21CFR880.6250). They meet all the current specifications listed under the ASTM D6319-19, Standard Specification for Nitrile Examination Gloves for Medical Application. They are made from Nitrile (NBR)100%. These gloves are blue in color and are powder free. The product is non-sterile, ambidextrous and single use only.

Blue Nitrile Examination Gloves Powder Free with sizes X-Small, Small, Medium, Large and X-Large are included in the submission.

**510(K) SUMMARY**  
AS REQUIRED BY: 21CFR§807.92(C)

**E. INDICATION FOR USE OF THE DEVICE:**

Blue Nitrile Examination Gloves Powder Free are disposable devices intended for medical purpose that is worn on the examiner's hand to prevent contamination between patient and examiner.

**F. SUMMARY OF THE TECHNOLOGICAL CHARACTERISTICS OF THE DEVICE COMPARED TO THE PREDICATE DEVICE**

CHARACTERSTICS	STANDARDS	DEVICE PERFORMANCE		Comparison		
		PREDICATE	SUBJECT			
<b>510(K) Number</b>	---	<b>K202384</b>	<b>K213075</b>			
Name of device	---	Palm Care Blue Nitrile Examination Gloves Powder free	Blue Nitrile Examination Gloves Powder free	---		
Dimensions - Length	ASTM D6319-19	Length Min 230 mm	Length > 230 mm	Similar		
			<b>Size</b>		<b>Average</b>	
			X-Small		250	
			Small		241	
			Medium		240	
			Large		243	
Dimensions - Width	ASTM D6319-19	Width Min 95+/-10mm (for medium size)	Width 95+/-10mm (for medium size)	Similar		
			<b>Size</b>		<b>Average</b>	
			X-Small		80	
			Small		82	
			Medium		93	
			Large		103	
Physical Properties- Tensile Strength	ASTM D6319-19	<b>Before Ageing</b> Tensile Strength min 14 MPa	<b>Before Ageing</b> Tensile Strength > 14 MPa	Similar		
			<b>Size</b>		<b>Actual value</b>	
			X-Small		24.5	
			Small		22.7	
			Medium		25.3	
			Large		26.4	
		<b>After Ageing</b> Tensile Strength min 14 MPa	<b>After Ageing</b> Tensile Strength > 14 MPa	Similar	<b>Size</b>	<b>Actual value</b>
					X-Small	23.8
					Small	24.3
					Medium	31.9
					Large	30.3
					X-Large	27.4

**510(K) SUMMARY**  
AS REQUIRED BY: 21CFR§807.92(C)

CHARACTERSTICS	STANDARDS	DEVICE PERFORMANCE			Comparison	
		PREDICATE	SUBJECT			
<b>510(K) Number</b>	---	<b>K202384</b>	<b>K213075</b>			
Physical Properties- Ultimate Elongation	ASTM D6319-19	<b>Before Ageing</b> Ultimate Elongation > 500%	<b>Before Ageing</b> Ultimate Elongation > 500%		Similar	
			<b>Size</b>	<b>Actual value</b>		
			X-Small	620		
			Small	580		
			Medium	530		
		<b>After Ageing</b> Ultimate Elongation > 400%	<b>After Ageing</b> Ultimate Elongation > 400%		Similar	
			<b>Size</b>	<b>Actual value</b>		
			X-Small	590		
			Small	560		
			Medium	530		
Thickness	ASTM D6319-19	Palm min 0.05 mm Finger min 0.05 mm	Palm > 0.05 mm Finger > 0.05 mm		Similar	
			<b>Size</b>	<b>Palm (Actual value)</b>		<b>Finger (Actual value)</b>
			X-Small	0.101		0.121
			Small	0.089		0.103
			Medium	0.100		0.116
			Large	0.098		0.121
			X-Large	0.094		0.114
Powder Residue	ASTM D6319-19	≤2 mg/glove	≤2 mg/glove		Similar	
			<b>Size</b>	<b>Actual value</b>		
			X-Small	1.07		
			Small	1.49		
			Medium	0.62		
			Large	0.56		
Biocompatibility	Primary Skin Irritation- ISO 10993-10:2010(E)	Under the condition of study not an irritant	Under the condition of study not an irritant		Same	
	Dermal Sensitization- ISO 10993-10:2010(E)	Under the conditions of the study not a sensitizer	Under the conditions of the study not a sensitizer		Same	
	In vitro cytotoxicity- ISO 10993-5:2009(E)	Under the conditions of the study, noncytotoxic	Under the conditions of the study, “non-cytotoxic” at 50%, 25%, 12.5% and 6.25% extracts		Similar	
	Acute Systemic Toxicity Test- ISO 10993-11:2017(E)	Under the conditions of study, the device extracts do not pose a systemic toxicity concern.	Under the conditions of study, the device extracts did not reveal any systemic toxicity		Same	

**510(K) SUMMARY**  
AS REQUIRED BY: 21CFR§807.92(C)

CHARACTERSTICS	STANDARDS	DEVICE PERFORMANCE		Comparison
		PREDICATE	SUBJECT	
<b>510(K) Number</b>	---	<b>K202384</b>	<b>K213075</b>	
Water Tight (1000 ml)	ASTM D5151-19 AQL 2.5	Passes	Passes	Similar
Indication for Use	---	Blue Nitrile Examination Gloves Powder Free is disposable devices intended for medical purpose that are worn on the examiner's hand to prevent contamination between patient and examiner.	Blue Nitrile Examination Gloves Powder Free are disposable devices intended for medical purpose that is worn on the examiner's hand to prevent contamination between patient and examiner.	Similar
Material	ASTM D6319-19	Nitrile (NBR)	Nitrile (NBR)	Same
Color	---	Blue	Blue	Same
Size	ASTM D6319-19	Extra Small, Small, Medium, Large, Extra Large	Extra Small, Small, Medium, Large, Extra Large	Same
Single Use	Medical Glove Guidance Manual - Labeling	Single Use	Single Use	Same
Sterile/non sterile	---	Nonsterile	Nonsterile	Same
Powder/Powder free	---	Powder free	Powder free	Same
Label and Labeling	Meets FDA's label and labeling requirements	Meets FDA's label and labeling requirements	Meets FDA's label and labeling requirements	Same
Manufacturer(s)	---	Hi-Care Thai Gloves Co. Ltd.	THAI RUBBER GLOVES CO., LTD..	---

There are no significant differences between the two products and are identical in terms of intended use, materials, design and manufacturing methods. Both devices meet the ASTM standard D6319-19.

**510(K) SUMMARY**  
AS REQUIRED BY: 21CFR§807.92(C)

**G. COMPARISON BASED ON ASSESSMENT OF NON-CLINICAL  
PERFORMANCE DATA**

**BENCH TEST DATA**

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT
ASTM D6319-19 Standard Specification for Nitrile Examination Gloves for Medical Application.	To determine the length of the gloves	Min 230 mm for all sizes	X-Small : 250 mm Small : 241 mm Medium : 240 mm Large : 243 mm X-Large : 240 mm
ASTM D6319-19 Standard Specification for Nitrile Examination Gloves for Medical Application.	To determine the width of the gloves	X-Small : 70+/-10 mm Small : 80+/-10 mm Medium : 95+/-10 mm Large : 110+/-10 mm X-Large : 120+/-10 mm	X-Small : 80 mm Small : 82 mm Medium : 93 mm Large : 103 mm X-Large : 110 mm

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT		
			Size	Palm	Finger
ASTM D6319-19 Standard Specification for Nitrile Examination Gloves for Medical Application.	To determine the thickness of the gloves	Palm 0.05 mm min for all sizes Finger 0.05 mm min for all sizes	X-Small Small Medium Large X-Large	0.101 mm 0.089 mm 0.100 mm 0.098 mm 0.094 mm	0.121 mm 0.103 mm 0.116 mm 0.121 mm 0.114 mm
ASTM D6319-19 Standard Specification for Nitrile Examination Gloves for Medical Application.	To determine the physical properties- Tensile strength	<b>Before Ageing</b> Tensile Strength 14MPa Min for all sizes <b>After Ageing</b> Tensile Strength 14MPa Min for all sizes	<b>Size</b> X-Small Small Medium Large X-Large	<b>Before ageing</b> 24.5 MPa 22.7 MPa 25.3 MPa 26.4 MPa 25.5 MPa	<b>After ageing</b> 23.8 MPa 24.3 MPa 31.9 MPa 30.3 MPa 27.4 MPa
	To determine the physical properties- Ultimate Elongation	<b>Before Ageing</b> Ultimate Elongation 500% Min for all sizes <b>After Ageing</b> Ultimate Elongation 400% Min for all sizes	<b>Size</b> X-Small Small Medium Large X-Large	<b>Before ageing</b> 620% 580% 530% 540% 540%	<b>After ageing</b> 590% 560% 530% 540% 530%



**510(K) SUMMARY**  
AS REQUIRED BY: 21CFR§807.92(C)

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT
ASTM D5151-19 Standard Test Method for Detection of Holes in Medical Gloves	To determine the holes in the gloves	AQL 2.5	Gloves Passes AQL 2.5
ASTM D6124-06 (Reapproved 2017) Standard Test Method for Residual Powder on Medical Gloves	To determine the residual powder in the gloves	≤ 2 mg/glove	X-Small : 1.07 mg/glove Small : 1.49 mg/glove Medium : 0.62 mg/glove Large : 0.56 mg/glove X-Large : 1.60 mg/glove

**BIOCOMPATIBILITY DATA**

TEST METHOD	PURPOSE	ACCEPTANCE CRITERIA	RESULT
ISO 10993-10:2010(E) Biological Evaluation of Medical Devices - Part 10, Tests for Irritation and Skin Sensitization. Test done for irritation.	To evaluate the test item, for skin irritation test in New Zealand White rabbits.	Under the condition of study not an irritant	Under the condition of study, not an irritant
ISO 10993-10:2010(E) Biological Evaluation of Medical Devices - Part 10, Tests for Irritation and Skin Sensitization. Test done for skin sensitization	To evaluate the test item, for the skin sensitization in Guinea pigs by maximization test.	Under the conditions of the study, not a sensitizer	Under the conditions of the study, not a sensitizer
ISO 10993-5:2009(E) Biological Evaluation of Medical Devices - Part 5, Tests for In Vitro Cytotoxicity.	To evaluate the test item, for its ability to induce cytotoxicity using L-929 mouse fibroblast cells by Elution Method.	Under the conditions of the study, non-cytotoxic	Under the conditions of the study, the device is cytotoxic.
ISO 10993-11:2017(E) Biological Evaluation of Medical Devices - Part 11, Tests for Systemic Toxicity.	To evaluate the test item, for acute systemic toxicity in Swiss Albino Mice.	Under the conditions of study, the device extracts do not pose a systemic toxicity concern	Under the conditions of study, the device extracts did not reveal any systemic toxicity

The performance test data of the non-clinical tests that support a determination of safety and equivalence is the same as mentioned above (ASTM Requirements).

The performance test data of the non-clinical tests meet following standards:

ASTM D6319-19 Standard Specification for Nitrile examination Gloves for Medical Application.

**510(K) SUMMARY**  
AS REQUIRED BY: 21CFR§807.92(C)

ASTM D5151-19 Standard Test Method for Detection of Holes in Medical Gloves

ASTM D6124-06 (Reapproved 2017) Standard Test Method for Residual Powder on Medical Gloves

ISO 10993-10:2010(E) Biological Evaluation of Medical Devices - Part 10, Tests for Irritation and Skin Sensitization.

ISO 10993-5:2009(E) Biological Evaluation of Medical Devices - Part 5, Tests for In Vitro Cytotoxicity.

ISO 10993-11:2017(E) Biological Evaluation of Medical Devices - Part 11, Tests for Systemic Toxicity.

**H. COMPARISON BASED ON ASSESSMENT OF CLINICAL PERFORMANCE DATA**

Not applicable - Clinical data is not needed for gloves or for most devices cleared by the 510(k) process.

**I. CONCLUSION**

The conclusions drawn from the non-clinical test demonstrate that the subject devices in 510(K) submission, Goody Gloves / Wincare / TBG Gloves (Blue Nitrile Examination Gloves Powder Free) are as safe, as effective, and performs as well as or better than the legally marketed predicate device **K202384**.